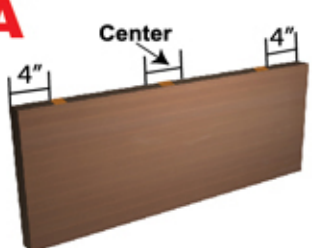
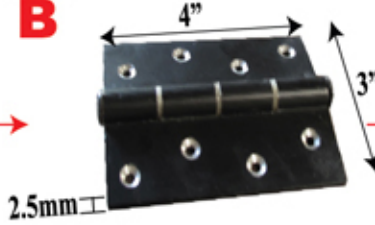




THE INSTALLATION PROCEDURE FOR SEALCORE WOOD COMPOSITE DOORS

<p>A</p>  <p>Center 4" 4"</p> <ul style="list-style-type: none"> Doors are pre-cut for Hinge insertion. 	<p>B</p>  <p>4" 3" 2.5mm</p> <ul style="list-style-type: none"> Recommended Hinge Size is 4inX3inX2.5mm 	<p>C</p>  <ul style="list-style-type: none"> In case pre-cut for Hinge is not available, use a Router / Chisel to do so.
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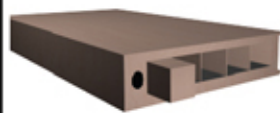

INSERTING THE LOCK.

- On customer request, Cut-Out for Lock will be done . (Lock has to be provided by customer)
For self operation follow the instructions.

<p>A</p>  <ul style="list-style-type: none"> Clearly mark the position for the Lock to be installed. 	<p>B</p>  <ul style="list-style-type: none"> The Lock opening can be Cut-Out with a Router \ Jigsaw or a Chisel. 	<p>C</p>  <ul style="list-style-type: none"> If you are going to use a night Latch, use a Hole Saw attached to a drill and Cut-Out the opening, depending on the size of your night Latch. All other operations will be similar to the normal Wooden Door.
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<p>D</p> 	<ul style="list-style-type: none"> The Cut-Out will depend on the size of the Mortise Door Lock. Once again use any normal screw that comes with any Lock, It is recommended to use 1-1/4" thickness for Bed Room Door and 1" thickness for Bathroom Door/ can be screwed similar to fixing the normal wooden door.
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HOW TO FIX A TOWER BOLT.

<p>A</p>  <ul style="list-style-type: none"> Please note that, Our Door is Fully reinforced with Hardwood insert as Shown. (for Hinges only) Installing a Tower Bolt, Wooden insert as per the photograph (A) 	<p>B</p>  <ul style="list-style-type: none"> When inserting the Wooden piece, please apply Wood Glue to Fix at the Required Position in the door. Upon inserting the Wooden Piece, fasten the Tower Bolt as usual with screw & replace the Binder Tape.
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PAINTING & VARNISHING.

- We do supply a range of painted doors. However, if you decide to paint yourself, **our recommendation is as follows :**
- If Wood Finish is required, then we recommend transparent Sanding Sealer as 1st coat to the desired thickness.
- If normal Solid colours, then we recommend NC Putty Grey as 1st base coat.
- Upon finishing the Sanding seal or NC Putty as Base coat and upon drying, lightly sand with sanding paper
- After sanding and smoothing the surface, any choice of your paint could be applied.
- If you desire, you may apply a Top Coat to give it a lasting Finish.



FIXING METHOD - FRAME TO WALL

A



- First make sure that the size of the Frame fits the opening.



B

- Mark the positions for drilling to Anchor to the wall.
- The Top position should be 1" below the hinge cut. The Bottom Position to be 1" above the hinge cut.

E



- Then Align.

D



- Set the Frame on the wall opening.

C



- Then Drill the positions marked on the Frame.
- The Diameter of the Drill bit & roll plug to be identical.

F



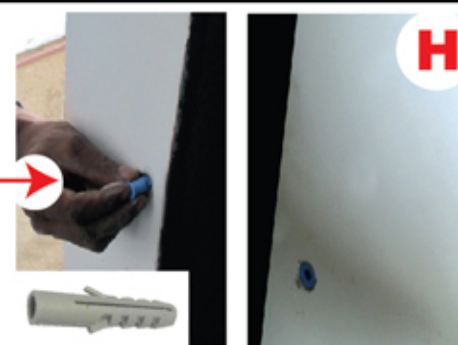
- Mark on wall the Drilled position for Roll plugs.

G



- Remove the Frame & Drill the marked positions on the wall.

H



- Insert Roll plugs.

I



- Set the Frame back on wall, re-check alignment & screw in the Bolts to anchor.
- Used Wood Putty to cover the Drill area for a fine Finish.

